



# XF2 SERIES

IC COUNTERBALANCED TRUCKS

With capacity of 4,000 to 5,500kg



## Hangcha Europe GmbH

Mariechen-Graulich-Straße 12a,  
65439 Flörsheim am Main,  
Germany

### Administration

Tel: 0049-61453769188  
E-mail: admin@hangchaeurope.com

### Sales Management

Thomas Dittrich  
Mob: 0049-16096548808  
E-mail: thomas.dittrich@hangchaeurope.com

### Technical Support

Thomas Pannke  
Mob: 0049-01759284213  
E-mail: thomas.pannke@hangchaeurope.com

[www.hangchaeurope.com](http://www.hangchaeurope.com)



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"Hangcha Forklift"  
App herunterladen



ISO14001  
ISO14001:2015



ISO9001  
ISO9001:2015



HANGCHA trucks conform  
to the European Safety  
Requirements.

HANGCHA Group Co., LTD behält sich das Recht vor, Änderungen bezgl. Farbe, Spezifikationen, Ausstattung und sonstige Details, dierer Bröschüre ohne Vorankündigung vorzunehmen. Fahrzeugfarben können von den Farben in dieser Brochure abweichen.

# XF2 SERIES

## IC COUNTERBALANCED TRUCKS

The XF2 series is an upgraded product independently developed by Hangcha using advanced technology. Through comprehensive upgrades in appearance design, energy efficiency, safety and stability, reliability and durability, and comfort and convenience, the overall performance of the truck has been significantly improved compared to the original product, making it a forklift truck that meets all your needs.

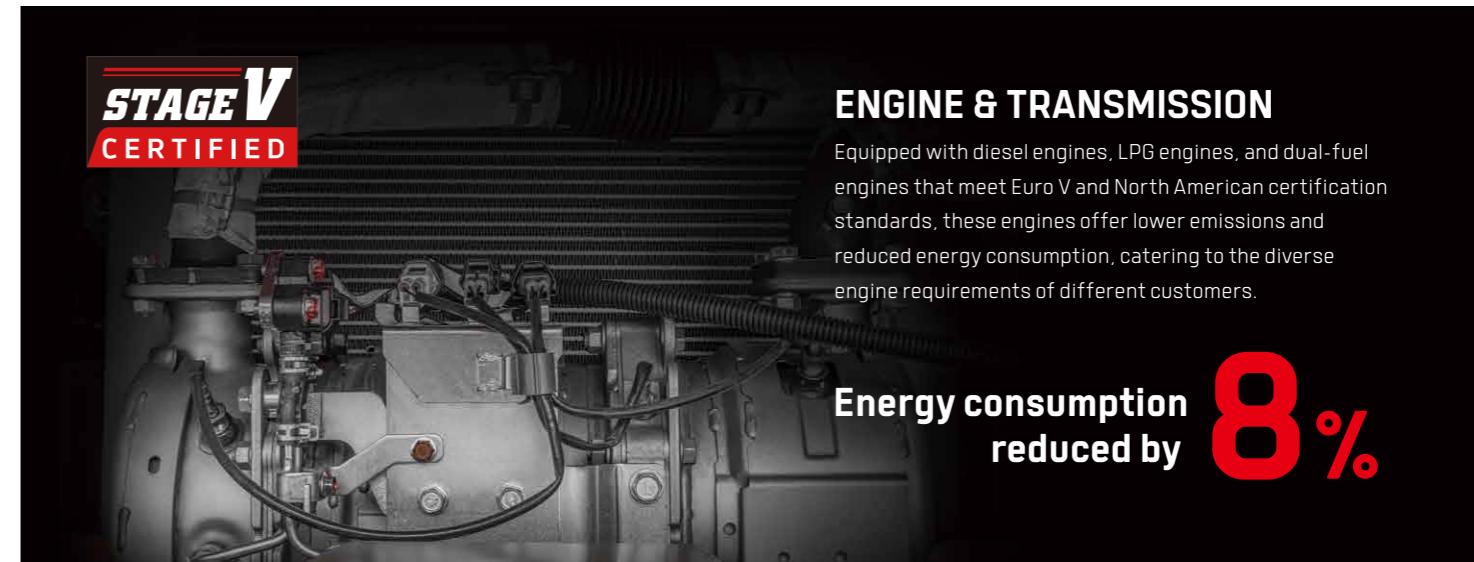


**NEW  
DESIGN**

- The XF2 series adopts a unified product appearance style, innovating within the classics, with smooth, dynamic, and powerful lines that exude a sense of technology.
- The fully enclosed instrument control panel and the flowing LED tail lights are more finely assembled, making the truck simple and aesthetically pleasing.

## ENERGY-EFFICIENT AND ENVIRONMENTALLY FRIENDLY

**STAGE V  
CERTIFIED**



### ENGINE & TRANSMISSION

Equipped with diesel engines, LPG engines, and dual-fuel engines that meet Euro V and North American certification standards, these engines offer lower emissions and reduced energy consumption, catering to the diverse engine requirements of different customers.

Energy consumption reduced by **8%**

- The Diesel Particulate Filter (DPF) after-treatment system features both on-the-go and stationary regeneration strategies, achieving carbon accumulation balance during standard operating conditions and extending the cleaning cycle.
- Standardized with load-sensitive multi-way valves and a high-pressure hydraulic system, which reduces energy loss and significantly increases lifting speed.

**LIFT SPEED INCREASED BY 16%**



The truck dimensions and turning radius have been significantly reduced, making the truck more maneuverable and agile in operation.

# PROTECT YOUR INVESTMENT

## The vehicle's center of gravity is reduced by 5%

The use of a split counterweight design ensures an optimal distribution of load on the axle, with a low center of gravity for enhanced stability.

## The front overhang of the triplex mast is reduced by 10%

The adoption of a new slot structure mast significantly reduces the overhang of the triplex mast, greatly increasing the residual capacity and improving the load capability.



The truck comes standard with OPS system, and an optional adjustable speed limit function is available to enhance operational safety.



## ALL-ROUND VISIBILITY

The ultra-wide view mast and the rear-tilted counterweight design provide an expanded field of vision to the front and rear of the truck, especially a significant enhancement in the view to the front of the triplex mast.

Optimized design provides outstanding visibility in all directions.



Triple Mast's field of view increased by **60%**  
Rear maneuvering vision increased by **15%**



## RELIABLE AND DURABLE

- Parking brake: A central brake requiring less operating force.
- The use of high-strength maintenance-free wet brake drive axle significantly improves the reliability of the braking system and extends its service life.
- Key components use waterproof connectors, elevating the protection level of the electrical system.
- All joints are 24° conic joints and each high-pressure pipe joint has a pressure measuring port that enables better sealing and offers better maintainability.
- Both the drive axle and the gearbox are expected to have a service life of far longer than 10 years, and the wet brake 10 years. Enhanced four-piece rims are used.

Equipped with an oversized radiator, the frontal area for both water and oil cooling is greatly increased, significantly reducing the water and oil temperatures, making the truck more durable.



Radiator frontal area increased by **28%**

The adoption of an open-casting flexible steering axle with strengthened axle body and high-position design enhances the reliability of the steering axle.



The steering axle is installed with rubber pad, which effectively improves the operation comfort and reliability.

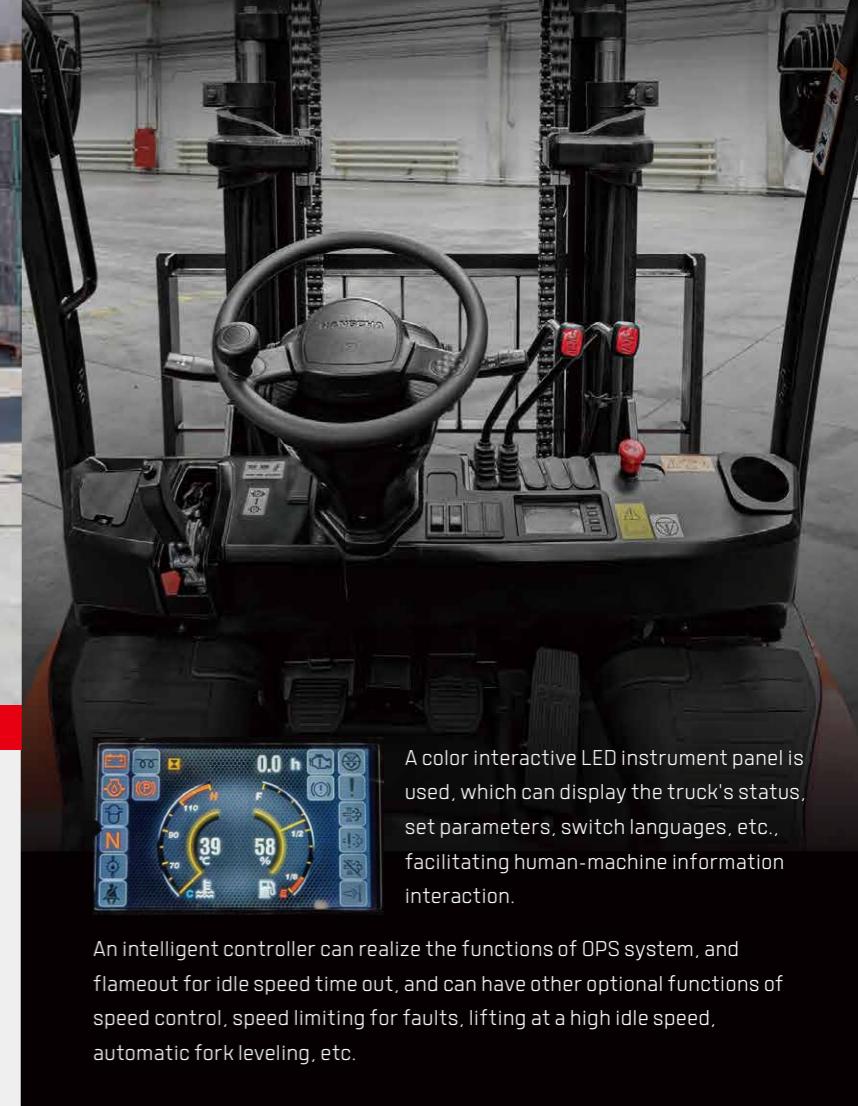


Cast steering axle

Breaking through the limitation of the traditional steering axle structure, the newly developed cast open steering axle has the maximum internal turning angle increased from 79° to 82°, it can help customers work in narrow space.

## COMFORT AND CONVENIENCE

- Optimized ergonomic design, enlarged cab space, an optional new-generation fingertip operating system.
- The standard low-angle throttle pedal reduces driver fatigue.
- The application of large-area sound-absorbing materials and low-noise gear pumps, among other noise reduction measures, ensures low noise levels around the driver's ears.



A color interactive LED instrument panel is used, which can display the truck's status, set parameters, switch languages, etc., facilitating human-machine information interaction.

An intelligent controller can realize the functions of OPS system, and flameout for idle speed time out, and can have other optional functions of speed control, speed limiting for faults, lifting at a high idle speed, automatic fork leveling, etc.

The use of floating OHC and floating transmission, the dual-suspension vibration reduction system results in minimal truck vibration.

The OHC is designed with pre-set installation holes, allowing customers to easily convert the truck into a cab by adding doors and windows, making it more user-friendly.



## EASY MAINTENANCE

- The increased opening angle of the hood provides a larger serviceable space.
- The counter weight features a large opening design, allowing for the removal of the after-treatment system without disassembling the counterweight, making maintenance more convenient.



Maintenance space  
increased by **10%**



## Features

Truck	Standard	Options
Plate-fin heat dissipater	●	
Mechanical handbrake	●	
Dynamic load sending control valve	●	
Double-Layer Soundproof Hood Padding	●	
Tilt Cylinder Boot	●	
Reinforced wheel rim	●	
Cab		○
Heater		○
Front windshield and wiper		○
Solid tire		○
Dual air filter		○
Fan		○
Fully-suspended seat		○
Customer paint		○
Toolbox		○
Fire extinguisher (1kg)		○
<b>Transmission</b>		
Fully-suspended gearbox	●	
Dual front wheel		○
<b>Steering</b>		
Wet braking drive axle	●	
Open cast steering axle	●	
Fully hydraulic power steering gear	●	
Steering wheel adjusting device	●	
<b>Power</b>		
High-efficiency air filter	●	
High-efficiency air intake silencer	●	
High-position exhauster	●	
Fan protection device	●	
<b>Body</b>		
Traction pin	●	
Counterweight net	●	
Lockable hood	●	
Dissipater grille cover		○
Rotating handle of water tank lid		○
Fuel tank cap with lock		○
Additional L/R rearview mirrors		○
<b>Hydraulic</b>		
Electro-hydraulic steering	●	
Low-noise gear pump	●	
Hydraulic oil recycling filter	●	
5th valve		○

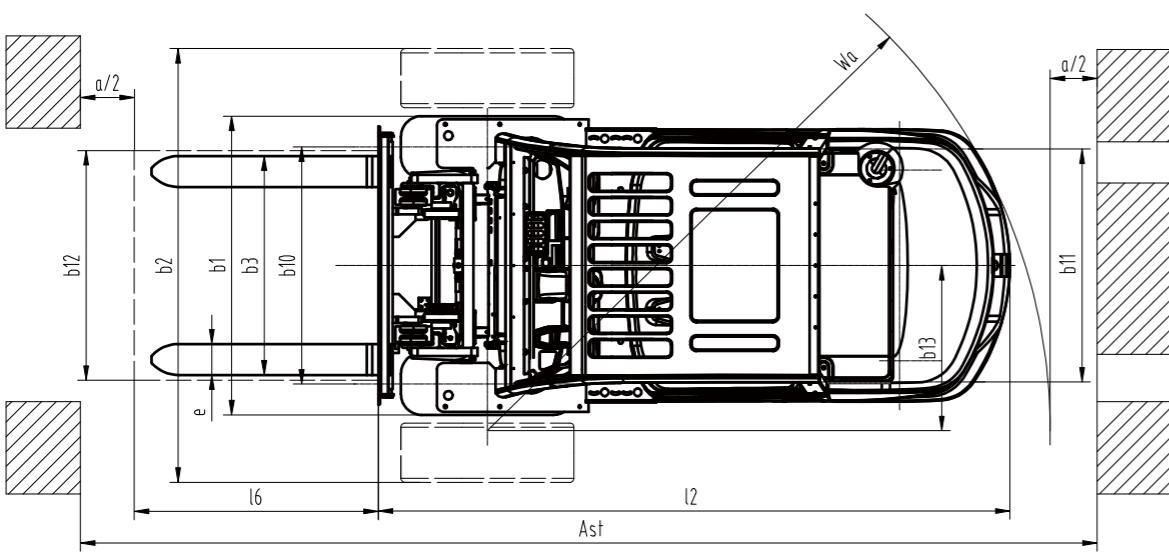
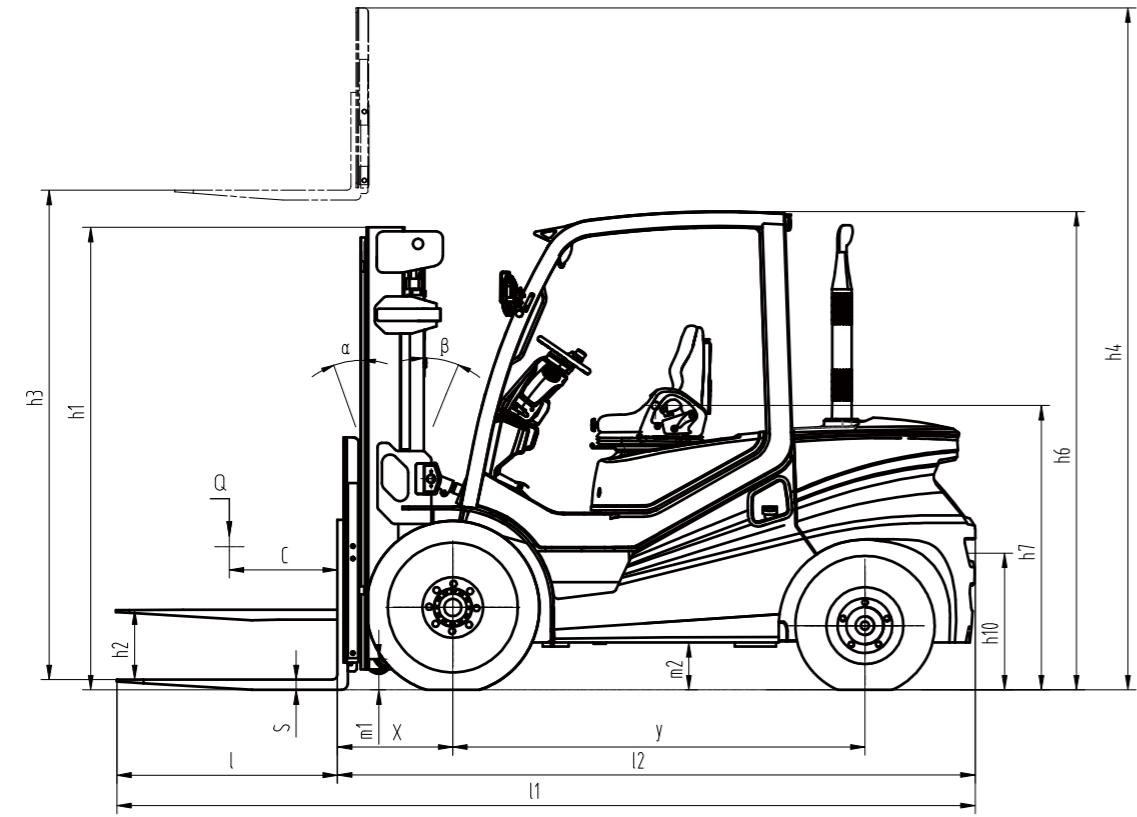
## Features

Control	Standard	Options
Fingertip system		○
Pedal parking brake		○
<b>Overhead Guard</b>		
Fully-suspended overhead guard	●	
Right rear armrest with horn button	●	
PVC shed	●	
Perforated overhead guard		○
<b>Electrical</b>		
Multifunctional interactive instruments	●	
Combination LED lighting system	●	
Integrated combination switch	●	
Main power switch	●	
LED rear working light		○
OPS system	●	
Multi-segment adjustable speed limit		○
Blue light		○
Audible and visual alarm		○
<b>Mast</b>		
Full free duplex mast	●	
Different length of fork	●	
Triplex mast	●	
Wider fork carriage	●	
Heightened load backrest	●	
Duplex mast	●	
<b>Attachments</b>		
Paper roll clamp		○
Rotatable roll clamp		○
Load stabilizer		○
Multi-purpose barrel clamp		○
Weighing system		○
Sideshifter		○
Rotating fork		○
Fork sleeve		○
Crane arm		○
Special fork		○
Soft package clamp		○
Oil barrel clamp		○
Tipping clamp		○
Hook		○
Carton clamp		○
Push-pull device		○
Bucket		○
String Pole		○

## Technical Data

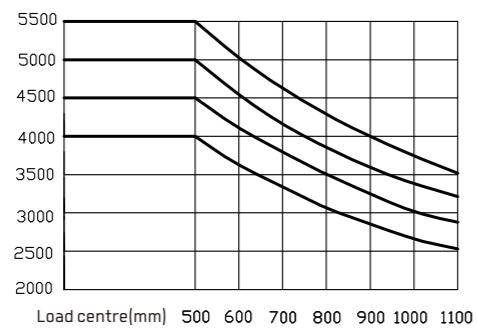
Distinguishing mark	HANGCHA GROUP CO.,LTD.															
	1.1 Manufacturer[abbreviation]			CPCD40-X2H8F	CPCD45-X2H8F	CPCD50-X2XH8F	CPCD55-X2XH8F	CPCD40-X2W99BN	CPCD45-X2W99BN	CPCD50-X2XW99BN	CPCD55-X2XW99BN	CPYD40-X2H11BN	CPYD45-X2H11BN	CPYD50-X2XH11BN	CPYD55-X2XH11BN	
1.2 Manufacturer's type designation				Diesel	Diesel	Diesel	Diesel	Diesel	Diesel	Diesel	Diesel	LPG	LPG	LPG	LPG	
1.3 Drive: electric [battery type, mains, ...], diesel, petrol, fuel gas				Seated	Seated	Seated	Seated	Seated	Seated	Seated	Seated	Seated	Seated	Seated	Seated	
1.4 Operator type: hand, pedestrian, standing, seated, order-picker				0 [kg]	4000	4500	5000	5500	4000	4500	5000	5500	4000	4500	5000	
1.5 Rated capacity/rated load				c [mm]	500	500	500	500	500	500	500	500	500	500	500	
1.6 Load centre distance				x [mm]	560	560	560	570	560	560	560	570	560	560	570	
1.8 Load distance, centre of drive axle to fork				y [mm]	2000	2000	2100	2100	2000	2000	2100	2100	2000	2100	2100	
1.9 Wheelbase				kg	6400	6600	6900	7300	6400	6600	6900	7300	6400	6600	7300	
Weight	2.1 Service weight			kg	8980/1420	9725/1375	10430/1470	11300/1500	8980/1420	9725/1375	10430/1470	11300/1500	8980/1420	9725/1375	10430/1470	11300/1500
	2.2 Axle loading, laden front/rear			kg	2850/3550	2850/3750	2900/4000	3000/4300	2850/3550	2850/3750	2900/4000	3000/4300	2850/3550	2850/3750	2900/4000	3000/4300
Tyres, chassis	3.1 Tyres: solid rubber, superelastic, pneumatic, polyurethane			Pneumatic	Pneumatic	Pneumatic	Pneumatic	Pneumatic	Pneumatic	Pneumatic	Pneumatic	Pneumatic	Pneumatic	Pneumatic	Pneumatic	
	3.2 Tyre size, front			8.25-15-14PR	300-15-18PR	300-15-18PR	300-15-18PR	8.25-15-14PR	300-15-18PR	300-15-18PR	300-15-18PR	8.25-15-14PR	300-15-18PR	300-15-18PR	300-15-18PR	
Tyres, chassis	3.3 Tyre size, rear			7.00-12-12PR	7.00-12-12PR	7.00-12-14PR	7.00-12-12PR	7.00-12-12PR	7.00-12-12PR	7.00-12-14PR	7.00-12-12PR	7.00-12-12PR	7.00-12-12PR	7.00-12-14PR	7.00-12-14PR	
	3.5 Wheels, number front/rear[-=driven wheels]			2	2	2	2	2	2	2	2	2	2	2	2	
Dimensions	3.6 Tread, front			b10 [mm]	1160	1150	1150	1150	1160	1150	1150	1150	1160	1150	1150	
	3.7 Tread, rear			b11 [mm]	1130	1130	1130	1130	1130	1130	1130	1130	1130	1130	1130	
Dimensions	4.1 Tilt of mast/fork carriage forward/backward			a/b [%]	6/12	6/12	6/12	6/12	6/12	6/12	6/12	6/12	6/12	6/12	6/12	
	4.2 Height, mast lowered			h1 [mm]	2245	2245	2245	2345	2245	2245	2345	2245	2245	2245	2345	
Dimensions	4.3 Free lift			h2 [mm]	150	150	150	160	150	150	160	150	150	150	160	
	4.4 Lift			h3 [mm]	3000	3000	3000	3000	3000	3000	3000	3000	3000	3000	3000	
Dimensions	4.5 Height, mast extended			h4 [mm]	4170	4170	4380	4380	4170	4380	4380	4170	4170	4380	4380	
	4.7 Height of overhead guard			h5 [mm]	2390	2390	2390	2390	2390	2390	2390	2390	2390	2390	2390	
Dimensions	4.8 Seat height relating to SIP/stand height			h7 [mm]	1380	1380	1380	1380	1380	1380	1380	1380	1380	1380	1380	
	4.12 Coupling height			h10 [mm]	675	675	675	675	675	675	675	675	675	675	675	
Dimensions	4.19 Overall length			l1 [mm]	4130	4160	4250	4320	4130	4160	4250	4320	4130	4160	4250	4320
	4.20 Length to face of forks			l2 [mm]	3060	3090	3180	3250	3060	3090	3180	3250	3060	3090	3180	3250
Dimensions	4.21 Overall width			b1/b2 [mm]	1420/1940	1450/1940	1450/1940	1450/1940	1420/1940	1450/1940	1450/1940	1450/1940	1420/1940	1450/1940	1450/1940	
	4.22 Fork dimensions DIN ISO 2331			s / e / l [mm]	50/150/1070	50/150/1070	50/150/1070	60/150/1070	50/150/1070	50/150/1070	50/150/1070	60/150/1070	50/150/1070	50/150/1070	60/150/1070	
Performance data	4.23 Fork carriage ISO 2328, class/type A,B				IIIA	IIIA	IV A	IV A	IIIA	IIIA	IV A	IV A	IIIA	IV A	IV A	
	4.24 Fork-carriage width			b3 [mm]	1250	1250	1250	1250	1250	1250	1250	1250	1250	1250	1250	
Performance data	4.31 Ground clearance, laden, below mast			m1 [mm]	145	145	145	145	145	145	145	145	145	145	145	
	4.32 Ground clearance, centre of wheelbase			m2 [mm]	230	230	230	230	230	230	230	230	230	230	230	
Performance data	4.34.1 Aisle width for pallets 1000 * 1200 crossways			Ast [mm]	4390	4420	4510	4580	4390	4420	4510	4580	4390	4420	4510	4580
	4.34.2 Aisle width for pallets 800 * 1200 lengthways			Ast [mm]	4590	4620	4710	4780	4590	4620	4710	4780	4590	4620	4710	4780
Performance data	4.35 Turning radius			Wa [mm]	2630	2660	2750	2810	2630	2660	2750	2810	2630	2660	2750	2810
	4.36 Internal turning radius			b13 [mm]	692	692	749	749	692	692	749	749	692	692	749	749
Performance data	5.1 Travel speed, laden/unladen			km/h	23.5/24	23.5/24	23.5/24	23.5/24	23.5/24	23.5/24	23.5/24	23.5/24	23.5/24	23.5/24	23.5/24	
	5.2 Lift speed, laden/unladen			m/s	0.52/0.55	0.52/0.55	0.45/0.47	0.45/0.47	0.58/0.61	0.58/0.61	0.50/0.52	0.50/0.52	0.61/0.64	0.61/0.64	0.52/0.55	0.52/0.55
Performance data	5.3 Lowering speed, lade/unladen			m/s	0.45/0.5	0.45/0.5	0.45/0.5	0.45/0.5	0.45/0.5	0.45/0.5	0.45/0.5	0.45/0.5	0.45/0.5	0.45/0.5	0.45/0.5	
	5.6 Max. drawbar pull, laden/unladen			N	36500/21000	36500/21000	36500/21000	36500/21000	38500/21000	38500/21000	38500/21000	38500/21000	38600/21000	38600/21000	38600/21000	38600/21000
Performance data	5.8 Max. gradeability, laden/unladen			%	24/23	23/23	22/20	21/20	30/23	28/23	26/20	25/20	30/23	28/23	26/20	25/20
	5.10 Service brake				Hydraulic	Hydraulic	Hydraulic	Hydraulic	Hydraulic	Hydraulic	Hydraulic	Hydraulic	Hydraulic	Hydraulic	Hydraulic	
Combustion-engine	Parking brake				Mechanical	Mechanical	Mechanical	Mechanical	Mechanical	Mechanical	Mechanical	Mechanical	Mechanical	Mechanical	Mechanical	
	7.1 Engine manufacturer/type			XINCHAI/4E30YG52	XINCHAI/4E30YG52	XINCHAI/4E30YG52	XINCHAI/4E30YG52		KUBOTA/V3307-CR-TIE5B				KUBOTA/WG3800-L-E5C			
Combustion-engine	Emission standard				EU StageV	EU StageV	EU StageV	EU StageV		EU StageV/EPA Tier 4F			EU StageV/EPA Tier 2/CARB Tier 3			
	7.2 Engine power according to ISO 158															

## 4.0t/4.5t XF2 Series Mast: (pneumatic)



$AST = l_6 + x + Wa + a$  L6: load length a=200 mm safety clearance

Capacity(kg)



Type	Model	Max. fork height	Overall height			Free lift		Front Overhang	Tilt Range	Capacity			
			Extended		Without backrest	With backrest	Without backrest	With backrest			Load capacity at 500mm		
			Lowered	4.0t/4.5t	4.0t/4.5t	4.0t/4.5t	4.0t/4.5t	4.0t/4.5t	4.0t/4.5t	4.0t/4.5t	Single tire	Dual tire	
X2B45M245	2450	1970	3260	3620	150	150	560	560	6/12	4000	4500	4000	4500
X2B45M265	2650	2070	3460	3820	150	150	560	560	6/12	4000	4500	4000	4500
X2B45M300	3000	2245	3810	4170	150	150	560	560	6/12	4000	4500	4000	4500
X2B45M330	3300	2395	4110	4470	150	150	560	560	6/12	4000	4500	4000	4500
X2B45M350	3500	2495	4310	4670	150	150	560	560	6/12	4000	4500	4000	4500
X2B45M360	3600	2545	4410	4770	150	150	560	560	6/12	4000	4500	4000	4500
X2B45M370	3700	2595	4510	4870	150	150	560	560	6/12	4000	4500	4000	4500
X2B45M400	4000	2820	4820	5170	150	150	560	560	6/12	4000	4500	4000	4500
X2B45M430	4300	2970	5120	5470	150	150	560	560	6/6	4000	4500	4000	4500
X2B45M450	4500	3070	5320	5670	150	150	560	560	6/6	4000	4500	4000	4500
X2B45M470	4700	3170	5520	5870	150	150	560	560	6/6	3850	4500	4000	4500
X2B45M480	4800	3295	5695	5970	150	150	560	560	6/6	3850	4450	3900	4450
X2B45M500	5000	3395	5895	6170	150	150	560	560	6/6	3800	4400	3850	4400
X2B45M550	5500	3645	6395	6670	150	150	560	560	3/6	3300	3750	3500	4200
X2B45M600	6000	3895	6895	7170	150	150	560	560	3/6	3100	3400	3800	3800
X2B45U245	2450	1975	3260	3620	1185	805	579	579	6/12	4000	4500	4000	4500
X2B45U300	3000	2250	3810	4170	1440	1080	579	579	6/12	4000	4500	4000	4500
X2B45U330	3300	2400	4110	4470	1580	1230	579	579	6/12	4000	4500	4000	4500
X2B45U350	3500	2500	4310	4670	1690	1330	579	579	6/12	4000	4500	4000	4500
X2B45U370	3700	2600	4510	4870	1790	1430	579	579	6/12	4000	4500	4000	4500
X2B45U400	4000	2825	4810	5170	2000	1655	579	579	6/12	4000	4500	4000	4500
X2B45N400	4000	2050	4810	5170	1240	880	573	573	6/12	4000	4500	4000	4500
X2B45N430	4300	2155	5110	5470	1345	985	573	573	6/6	4000	4500	4000	4500
X2B45N450	4500	2225	5310	5670	1415	1055	573	573	6/6	4000	4500	4000	4500
X2B45N470	4700	2290	5510	5870	1480	1120	573	573	6/6	3700	4500	4000	4500
X2B45N480	4800	2375	5675	5970	1500	1205	573	573	6/6	3700	4450	3800	4450
X2B45N500	5000	2425	5825	6170	1615	1255	573	573	6/6	3600	4400	3700	4400
X2B45N550	5500	2575	6310	6670	1765	1405	573	573	3/6	3300	3750	3500	4200
X2B45N600	6000	2800	6810	7170	1890	1630	573	573	3/6	2500	3000	3400	3800
X2B45N650	6500	3020	7310	7880	1860	1670	573	573	3/6	1250	1450	2800	3000
X2B45N700	7000	3275	7975	8170	2300	2105	573	573	3/6	/	850	2100	2300

With sideshifter minus 200Kg, with integral sideshifter minus 100Kg.

Max.fork height 7.5m or 8.0m is option for full free triplex mast.

## 5.0t/5.5t XF2 Series Mast: (pneumatic)

Type	Model	Max. fork height	Overall height						Free lift				Front Overhang	Tilt Range	Capacity					
			Lowered		Extended		Without backrest	With backrest	Without backrest		With backrest				Load capacity at 500mm					
			5.0t	5.5t	5.0t	5.5t			5.0t	5.5t	5.0t	5.5t			5.0t	5.5t	5.0t	5.5t		
X2B50/X2B55M245	2450	1970	2070	3260	3295	3830	3830	150	160	150	160	560	570	6/12	5000	5500	5000	5500		
X2B50/X2B55M265	2650	2070	2170	3460	3495	4030	4030	150	160	150	160	560	570	6/12	5000	5500	5000	5500		
X2B50/X2B55M300	3000	2245	2345	3810	3845	4380	4380	150	160	150	160	560	570	6/12	5					